

ESA

KEB C5

ESA.

1. (_____ Ethernet).
2. (Polymath Vtwin.).
3. (IP _____ Hardware ModbusTCP. : 502, : 1).
4. Ethernet IP . Ethernet .
5. , ,
6. ModbusTCP TModbusServer:

```
ConnectHMI(
    enable:= TRUE,
    useUDP:= FALSE,
    reset:=FALSE ,
    rxsize:= SIZEOF(DataHMI),
    txsize:= SIZEOF(DataHMI),
    inimage:= ADR(DataHMI),
    outimage:= ADR(DataHMI),
    tout:= t#10s,
    tcpconnected=>ConnectDone ,
    diagnosis=>Diag);
```

ConnectHMI – TModbusServer

DataHMI –

7. : DataHMI: ARRAY[0..12] OF DWORD.

8. / , .